General Specifications

UT35A/UT32A Digital Indicating Controllers



GS 05P01D31-01EN

[Style: S2]

Overview

The UT35A/UT32A digital indicating controllers employ an easy-to-read, 14-segment large color LCD display, along with navigation keys, thus greatly increasing the monitoring and operating capabilities. A ladder sequence function is included as standard. The short depth of the controller helps save instrument panel space. The UT35A/UT32A also support open networks such as Ethernet communication.

■ Features

- A 14-segment, active (PV display color changing function) color LCD display is employed.
 Two five-digit, high-resolution displays are possible.
 Alphabet letters can be displayed in an easy-to-read manner. The guide display shows parameter names.
- Easy to operate Navigation keys (SET/ENTER and Up/Down/Left/ Right arrow keys) are employed to facilitate making settings.
- 65 mm depth
 The small depth enables the mounting in a thin and small instrumented panel.
- Ladder sequence function is included as standard.
 This function allows for creating a simple sequence
 control. Dedicated LL50A Parameter Setting Software
 (sold separatly) allows for performing programming
 using a ladder language.
- Various built-in open network functions such as Ethernet are available.
- Easy connection with various vendors' PLCs is possible.
- Quick setting function Setting only the minimum necessary parameters for operation is possible.
- Equipped with a multitude of functions Universal I/O are included as standard. PID control, heating/cooling control, etc. are available.





UT35A

UT32A

Table of Number of Inputs and Outputs

Model and suffix code (See the model code)	Number of analog input points	Number of analog output points (*1)	Number of contact input points	Number of contact output points (*3)
UT35A				
-×0×	1	1	2	3
-×1×	1	1	4	5
-×2×	1	1 (*2)	7	8
UT32A				
-×0×	1	1	2	3
-×1×	1	1	2	3
-×2×	1	1 (*2)	4	5

- *1: Excluding control output
- *2: In the case of cooling control output is analog output, it can not be used for transmission output.
- *3: Excluding control output relays

■ Functional Specifications

Control Specifications

(1) Control Mode Single-loop control

(2) Control period 200 ms

■ Control Computation Function

(1) Types of control

- PID control
- ON/OFF control (*4)
- Two-position two-level control (*5)
- Heating and cooling control (*5)
 - 4: Not selectable for Position proportional type
 - *5: Selectable for heating and cooling control



(2) Control Computation Function

(a) Target setting point and the number of PID parameter groups

Respectively, four sets of target setpoints, alarm setpoints, and PID parameters can be set.

- (b) Selecting the PID parameter group
- The following PID parameter groups can be selected.
- Target setpoint number (SPNO) (The PID number can be set arbitrarily.)
- · Measured input zone PID
- Target setpoint zone PID
- Reached target setpoint zone PID
- (c) Auto-tuning
- Tuning results can be selected from two options, Normal or Stable.
- Tuning output limit can be set. (It cannot be used in heating/cooling control.)
- (d) "Super" function: Overshoot-suppressing function
- (e) "Super 2" function: Hunting-suppressing function
- (f) STOP preset output function
- (g) Input ERROR preset output function
- (h) MANUAL preset output function

(3) Operation Mode Switching

Operation mode switching	AUTO/MANUAL and RUN/STOP switching REMOTE/LOCAL switching (only model with communication option)
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(4) Control Parameter Setting Range

Proportional band	0.1 to 999.9%
Integral time	1 to 6000 sec. or OFF (using manual reset)
Derivative time	1 to 6000 sec. or OFF
ON/OFF control	
hysteresis (one	0.0 to 100.0% of measured input range
or two hysteresis points)	width
Preset output	-5.0 to 105.0% (however, 0 mA or less
value	cannot be output)
High/low output	-5.0 to 105.0%
limiter	Low limit setpoint < high limit setpoint
Tight shut function	When manual control is carried out with 4 to 20 mA output, control output can be reduced to about 0 mA.
Rate-of-change limiter of output	0.1 to 100.0%/sec., OFF
	For heating and cooling control: -100.0 to
Output	50.0%
deadband	For position proportional control: 1.0 to 10.0%

(5) Ladder computation period

Ladder computation period is the same as control period.

Alarm Functions

Types of Alarm

Measured value alarm Deviation alarm Rate-of-change alarm	PV (measured value) high/low limit alarm Deviation high/low limit alarm Deviation high and low limits alarm Deviation within high and low limits alarm Analog input PV high/low limit alarm Feedback input high/low limit alarm PV rate-of-change alarm
Setpoint alarm	SP (setpoint) high/low limit alarm Target SP high/low limit alarm Target SP deviation high/low limit alarm Target SP deviation high and low limits alarm Target SP deviation within high and low limits alarm
Output alarm	Control output high/low limit alarm Cooling control output high/low limit alarm
Other alarms	Heater disconnection alarm (for /HA option) Self-diagnosis alarm FAIL

Alarm Functions

Alarm output action	Alarm stand-by action Alarm latch (forced reset) function Alarm hysteresis Alarm ON/OFF delay timer
Number of alarm settings	4
Number of alarm output points	Up to 8 (differs by model code)

Contact I/O Function

This function allows for allocating the input error condition, operation condition, alarm condition or other conditions to the contact input and contact output.

	AUTO/MANUAL switching
	REMOTE/LOCAL switching (only model
	with communication option)
	STOP/START switching
	Switching to AUTO
	Switching to MANUAL
	Switching to REMOTE (only model with
0	communication option)
Contact input	Switching to LOCAL (only model with
	communication option)
	AUTO-TUNING START/STOP switching
	LCD backlight ON/OFF switching
	Message interrupt displays 1 through 4
	SP number specification
	PID number specification
	Manual preset output number specification
Comtoot output	Alarms 1 through 4
Contact output	Status output

Ladder Sequence Function

(1) Number of I/O Points

	UT35A	UT32A
Number of digital input points	Up to 7	Up to 4
Number of digital output points	Up to 8	Up to 5
	•	•

This is limited by the number of contact I/O signal points. (See the model code.)

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(2) Types of Command

	Number of commands	Remark
Number of basic command types	13	Load, AND, OR, Timer, Counter, etc.
Number of application command types	73	Comparison, reverse, addition/subtraction/ multiplication/division, logic operation, high/low limiter, etc.

(3) Sequence Device

	Types of device	Number of points
Digital I/O	Input relay	7 (max)
Digital I/O	Output relay	8 (max)
	M relay (bit data)	256
Internal device	DAT register (data)	28
internal device	P register (parameter)	10
	K register (constant)	30
Special device	Special relay (bit data)	12

Process data and process relay can be used besides the above-mentioned.

(4) Program capacity

Max Program capacity: 300 steps *

Available number of steps differs according to the parameters and using command.

Communication Function

	Function	Method	Interface	Targets	Max connection	Communication Data
	A standard industry protocol	Server	Ethernet	PLC and others RS-485:	2 connections	
Modbus/TCP	allowing communications between the controller and	Gateway	Ethernet +RS-485	UT55A/UT52A UT35A/UT32A (*1)	31 units	
Modbus (RTU/ASCII)	devices such as PCs, PLCs, and DCSs.	Slave	RS-485	PLC and others, UT55A/UT52A UT35A/UT32A (*2)	31 units	
		Slave	RS-485	PLC and others	Number of nodes: 126	
PROFIBUS-DP	Used for communication between PLCs and remote I/O, enabling high-speed data transmission.	Modbus master function	RS-485	UT55A/UT52A UT35A/UT32A	31 Units (Main Controller is included.)	
CC-Link		Slave	RS-485	PLC and others	Number of nodes: 42 (Remote device)	
		Modbus master function	RS-485	UT55A/UT52A/ UT35A/UT32A	31 Units (Main Controller is included.)	PV, SP, OUT, ALM etc
Peer to peer	A protocol allowing multiple controllers to send and receive data between one another. The Ladder Program is used.	Multi-drop	RS-485 (2 wire only)	UT55A/UT52A UT35A/UT32A	Read/Write: 4 units Read only : 28 units	
Coordinated Communication	A protocol to coordinate the operation of two or more instruments controlling the same process.	Master/Slave	RS-485	UT55A/UT52A UT35A/UT32A (*2)	Master : 1 unit Slave : 31 units	
PC link	The proprietary Yokogawa protocol allowing communications to PCs, PLCs and touch panels.	Slave	RS-485	PC and others, UT55A/UT52A UT35A/UT32A (*2)	31units	
Ladder	A protocol to communicate to PLCs.	dition of HIVTA		DOWEDOEDT	h	

UT digital indicating controller, Signal conditioner JUXTA, Power monitor POWERCERT can be connected.

Physical interface

Standard: IEEE802.3 (10BASE-T, 100BASE-TX) Ethernet

Max segment length: 100m
Max. Connecting Configguration: Cascade Max. 4 level (10BASE-T), Max. 2 level (100BASE-TX)
Standard: EIA RS-485

RS-485

Communication method: Two-wire harf-duplex or four-wire harf-duplex, start-stop synchoronization,

and non-procedural

Baud rate: 600,1200,2400,4800,9600,19200 or 38400bps Peer to peer communication is only 19200bps

Maximum communication distance : 1200m Terminating resistor : 220Ω (External) Standard : Field bus (IEC61158)

PROFIBUS-DP

AUTO automatically sets the baud rate to that of the host controller (PROFIBUS-DP master).

Supported on version: Remote device (Ver.1.10, Ver.2.00) *3

CC-Link

Baud rate: 156k, 625k, 2.5M, 5M, 10M bps

Transmission distance : 1.2km (156k bps), 600m (625k bps), 200m (2.5M bps), 150m (5M bps), 100m (10M bps)

When used optical repeater: 7.6 km (156k) to 4.3 km (10M)

UT digital indication controllers can be connected.

■ Hardware Specifications

Display Specifications

PV display

5-digit, 14-segment active color LCD (white/red) Character height: 21.5 mm for UT35A and 13.0 mm for UT32A

Data display

5-digit, 11-segment color LCD (orange)

Bar graph display

12-segment color LCD (orange)

Universal Input Specifications

• Number of input points: 1

 Types of input, instrument range, and measurement accuracy (see the table below)

.,,,,,	s of input	Instrume	ent range	Accuracy
. Jpoo or mpat		°C	°F	-
		-270.0 to 1370.0°C	-450.0 to 2500.0°F	±0.1% of instrument
	K	-270.0 to 1000.0°C	-450.0 to 2300.0°F	range ±1 digit for 0°C
		-200.0 to 500.0°C	-200.0 to 1000.0°F	or more
	J	-200.0 to 1200.0°C	-300.0 to 2300.0°F	±0.2% of instrument
		-270.0 to 400.0°C	-450.0 to 750.0°F	range ±1 digit for less
				than 0°C
				However, ±2% of
				instrument range
				±1 digit for less than
	T	0.0 to 400.0°C	-200.0 to 750.0°F	-200°C of thermocouple
		0.0 10 400.0 C	-200.0 to 750.0 1	K ±1% of instrument
				range ±1 digit for less
1				than -200°C of thermo-
				couple T
				±0.15% of instrument
				range ±1 digit for 400°C
	В	0.0 to 1800.0°C	32 to 3300°F	or more
	"	0.0 to 1000.0 C	32 10 3300 1	±5% of instrument
				range ±1 digit for less
				than 400°C
٥	S	0.0 to 1700.0°C	32 to 3100°F	±0.15% of instrument
Thermocouple	R	0.0 to 1700.0°C	32 to 3100°F	range ±1 digit
ב			İ	±0.1% of instrument
8				range ±1 digit
ō l	N	-200.0 to 1300.0°C	-300.0 to 2400.0°F	±0.25% of instrument
Ε	"	-200.0 to 1300.0 C	-300.0 to 2400.0 1	range ±1 digit for less
ē				than 0°C
٦.		070.044000.000	450.04- 4000.005	
_	E	-270.0 to 1000.0°C	-450.0 to 1800.0°F	±0.1% of instrument
	L	-200.0 to 900.0°C	-300.0 to 1600.0°F	range ±1 digit for 0°C
		-200.0 to 400.0°C	-300.0 to 750.0°F	or more
				±0.2% of instrument
				range ±1 digit for less
	U			than 0°C
	"	0.0 to 400.0°C	-200.0 to 1000.0°F	However, ±1.5% of
				instrument range ±1 digi
				for less than -200.0°C of
				thermocouple E
				±0.2% of instrument
	\ <i>\\\\</i> (*2\	0.0 to 2300.0°C	32 to 4200°F	range ±1 digit
	W (*2)		+	
		i		I+0.1% of instrument
	Platinel	0.0 to 1390.0°C	32.0 to 2500.0°F	±0.1% of instrument
		0.0 to 1390.0°C	32.0 to 2500.0°F	range ±1 digit
	Platinel	0.0 to 1390.0°C	32.0 to 2500.0°F	range ±1 digit ±0.5% of instrument
	Platinel 2			range ±1 digit ±0.5% of instrument range ±1 digit for 800°C
	Platinel 2	0.0 to 1390.0°C 0.0 to 1900.0°C	32.0 to 2500.0°F 32 to 3400°F	range ±1 digit ±0.5% of instrument range ±1 digit for 800°C or more
	Platinel 2			range ±1 digit ±0.5% of instrument range ±1 digit for 800°C or more Accuracy not guaran-
	Platinel 2 PR20-40			range ±1 digit ±0.5% of instrument range ±1 digit for 800°C or more
	Platinel 2 PR20-40	0.0 to 1900.0°C	32 to 3400°F	range ±1 digit ±0.5% of instrument range ±1 digit for 800°C or more Accuracy not guaran- teed for less than 800°C
	Platinel 2 PR20-40 W97 Re3-W75			range ±1 digit ±0.5% of instrument range ±1 digit for 800°C or more Accuracy not guaran- teed for less than 800°C ±0.2% of instrument
	Platinel 2 PR20-40	0.0 to 1900.0°C	32 to 3400°F	range ±1 digit ±0.5% of instrument range ±1 digit for 800°C or more Accuracy not guaran- teed for less than 800°C ±0.2% of instrument range ±1 digit
9 0	Platinel 2 PR20-40 W97 Re3-W75	0.0 to 1900.0°C	32 to 3400°F 32 to 3600°F	range ±1 digit ±0.5% of instrument range ±1 digit for 800°C or more Accuracy not guaran- teed for less than 800°C ±0.2% of instrument
ure ire	Platinel 2 PR20-40 W97 Re3-W75 Re25	0.0 to 1900.0°C	32 to 3400°F	range ±1 digit ±0.5% of instrument range ±1 digit for 800°C or more Accuracy not guaran- teed for less than 800°C ±0.2% of instrument range ±1 digit
rature -wire	Platinel 2 PR20-40 W97 Re3-W75	0.0 to 1900.0°C 0.0 to 2000.0°C -200.0 to 500.0°C	32 to 3400°F 32 to 3600°F -300.0 to 1000.0°F	range ±1 digit ±0.5% of instrument range ±1 digit for 800°C or more Accuracy not guaran- teed for less than 800°C ±0.2% of instrument range ±1 digit ±0.1% of instrument
oerature 3-wire	Platinel 2 PR20-40 W97 Re3-W75 Re25	0.0 to 1900.0°C	32 to 3400°F 32 to 3600°F	range ±1 digit ±0.5% of instrument range ±1 digit for 800°C or more Accuracy not guaran- teed for less than 800°C ±0.2% of instrument range ±1 digit ±0.1% of instrument range ±1 digit (*1) ±0.1% of instrument
mperature O) 3-wire	Platinel 2 PR20-40 W97 Re3-W75 Re25	0.0 to 1900.0°C 0.0 to 2000.0°C -200.0 to 500.0°C -150.00 to 150.00°C	32 to 3400°F 32 to 3600°F -300.0 to 1000.0°F -200.0 to 300.0°F	range ±1 digit ±0.5% of instrument range ±1 digit for 800°C or more Accuracy not guaran- teed for less than 800°C ±0.2% of instrument range ±1 digit ±0.1% of instrument range ±1 digit (*1) ±0.1% of instrument range ±1 digit
temperature TD) 3-wire	Platinel 2 PR20-40 W97 Re3-W75 Re25	0.0 to 1900.0°C 0.0 to 2000.0°C -200.0 to 500.0°C -150.00 to 150.00°C -200.0 to 850.0°C	32 to 3400°F 32 to 3600°F -300.0 to 1000.0°F -200.0 to 300.0°F -300.0 to 1560.0°F	range ±1 digit ±0.5% of instrument range ±1 digit for 800°C or more Accuracy not guaran- teed for less than 800°C ±0.2% of instrument range ±1 digit ±0.1% of instrument range ±1 digit (*1) ±0.1% of instrument range ±1 digit ±0.1% of instrument
e-temperature RTD) 3-wire	Platinel 2 PR20-40 W97 Re3-W75 Re25	0.0 to 1900.0°C 0.0 to 2000.0°C -200.0 to 500.0°C -150.00 to 150.00°C	32 to 3400°F 32 to 3600°F -300.0 to 1000.0°F -200.0 to 300.0°F	range ±1 digit ±0.5% of instrument range ±1 digit for 800°C or more Accuracy not guaran- teed for less than 800°C ±0.2% of instrument range ±1 digit ±0.1% of instrument range ±1 digit (*1) ±0.1% of instrument range ±1 digit
ce-tem (RTD)	PR20-40 W97 Re3-W75 Re25 JPt100	0.0 to 1900.0°C 0.0 to 2000.0°C -200.0 to 500.0°C -150.00 to 150.00°C -200.0 to 850.0°C	32 to 3400°F 32 to 3600°F -300.0 to 1000.0°F -200.0 to 300.0°F -300.0 to 1560.0°F	range ±1 digit ±0.5% of instrument range ±1 digit for 800°C or more Accuracy not guaran- teed for less than 800°C ±0.2% of instrument range ±1 digit ±0.1% of instrument range ±1 digit (*1) ±0.1% of instrument range ±1 digit ±0.1% of instrument
ce-tem (RTD)	Platinel 2 PR20-40 W97 Re3-W75 Re25	0.0 to 1900.0°C 0.0 to 2000.0°C -200.0 to 500.0°C -150.00 to 150.00°C -200.0 to 850.0°C	32 to 3400°F 32 to 3600°F -300.0 to 1000.0°F -200.0 to 300.0°F -300.0 to 1560.0°F	range ±1 digit ±0.5% of instrument range ±1 digit for 800°C or more Accuracy not guaran- teed for less than 800°C ±0.2% of instrument range ±1 digit ±0.1% of instrument range ±1 digit (*1) ±0.1% of instrument range ±1 digit ±0.1% of instrument
ce-tem (RTD)	PR20-40 W97 Re3-W75 Re25 JPt100	0.0 to 1900.0°C 0.0 to 2000.0°C -200.0 to 500.0°C -150.00 to 150.00°C -200.0 to 850.0°C	32 to 3400°F 32 to 3600°F -300.0 to 1000.0°F -200.0 to 300.0°F -300.0 to 1560.0°F	range ±1 digit ±0.5% of instrument range ±1 digit for 800°C or more Accuracy not guaran- teed for less than 800°C ±0.2% of instrument range ±1 digit ±0.1% of instrument range ±1 digit (*1) ±0.1% of instrument range ±1 digit (*1)
Resistance-temperature detector (RTD) 3-wire	PR20-40 W97 Re3-W75 Re25 JPt100	0.0 to 1900.0°C 0.0 to 2000.0°C -200.0 to 500.0°C -150.00 to 150.00°C -200.0 to 850.0°C -200.0 to 500.0°C	32 to 3400°F 32 to 3600°F -300.0 to 1000.0°F -200.0 to 300.0°F -300.0 to 1560.0°F -300.0 to 1000.0°F	range ±1 digit ±0.5% of instrument range ±1 digit for 800°C or more Accuracy not guaran- teed for less than 800°C ±0.2% of instrument range ±1 digit ±0.1% of instrument range ±1 digit (*1) ±0.1% of instrument range ±1 digit **10.1% of instrument range ±1 digit (*1)
ce-tem (RTD)	PR20-40 W97 Re3-W75 Re25 JPt100	0.0 to 1900.0°C 0.0 to 2000.0°C -200.0 to 500.0°C -150.00 to 150.00°C -200.0 to 850.0°C -200.0 to 500.0°C	32 to 3400°F 32 to 3600°F -300.0 to 1000.0°F -200.0 to 300.0°F -300.0 to 1560.0°F -300.0 to 1000.0°F	range ±1 digit ±0.5% of instrument range ±1 digit for 800°C or more Accuracy not guaran- teed for less than 800°C ±0.2% of instrument range ±1 digit ±0.1% of instrument range ±1 digit (*1) ±0.1% of instrument range ±1 digit (*1)
ce-tem (RTD)	PR20-40 W97 Re3-W75 Re25 JPt100	0.0 to 1900.0°C 0.0 to 2000.0°C -200.0 to 500.0°C -150.00 to 150.00°C -200.0 to 850.0°C -200.0 to 500.0°C -150.00 to 150.00°C	32 to 3400°F 32 to 3600°F -300.0 to 1000.0°F -200.0 to 300.0°F -300.0 to 1560.0°F -300.0 to 1000.0°F	range ±1 digit ±0.5% of instrument range ±1 digit for 800°C or more Accuracy not guaran- teed for less than 800°C ±0.2% of instrument range ±1 digit ±0.1% of instrument range ±1 digit (*1) ±0.1% of instrument range ±1 digit (*1)
Resistance-tem detector (RTD)	Platinel 2 PR20-40 W97 Re3-W75 Re25 JPt100 Pt100	0.0 to 1900.0°C 0.0 to 2000.0°C -200.0 to 500.0°C -150.00 to 150.00°C -200.0 to 500.0°C -150.00 to 150.00°C 0.400 to 2.0000 V	32 to 3400°F 32 to 3600°F -300.0 to 1000.0°F -200.0 to 300.0°F -300.0 to 1560.0°F -200.0 to 300.0°F	range ±1 digit ±0.5% of instrument range ±1 digit for 800°C or more Accuracy not guaran- teed for less than 800°C ±0.2% of instrument range ±1 digit ±0.1% of instrument range ±1 digit (*1) ±0.1% of instrument range ±1 digit (*1)
Resistance-tem	PR20-40 W97 Re3-W75 Re25 JPt100 Pt100	0.0 to 1900.0°C 0.0 to 2000.0°C -200.0 to 500.0°C -150.00 to 150.00°C -200.0 to 850.0°C -200.0 to 500.0°C -150.00 to 150.00°C	32 to 3400°F 32 to 3600°F -300.0 to 1000.0°F -200.0 to 300.0°F -300.0 to 1560.0°F -300.0 to 1000.0°F	range ±1 digit ±0.5% of instrument range ±1 digit for 800°C or more Accuracy not guaran- teed for less than 800°C ±0.2% of instrument range ±1 digit ±0.1% of instrument range ±1 digit (*1) ±0.1% of instrument range ±1 digit (*1)
Resistance-tem	Platinel 2 PR20-40 W97 Re3-W75 Re25 JPt100 Pt100	0.0 to 1900.0°C 0.0 to 2000.0°C -200.0 to 500.0°C -150.00 to 150.00°C -200.0 to 850.0°C -200.0 to 500.0°C -150.00 to 150.00°C	32 to 3400°F 32 to 3600°F -300.0 to 1000.0°F -200.0 to 300.0°F -300.0 to 1560.0°F -200.0 to 300.0°F	range ±1 digit ±0.5% of instrument range ±1 digit for 800°C or more Accuracy not guaran- teed for less than 800°C ±0.2% of instrument range ±1 digit ±0.1% of instrument range ±1 digit (*1) ±0.1% of instrument range ±1 digit
Resistance-tem	PR20-40 W97 Re3-W75 Re25 JPt100 Pt100	0.0 to 1900.0°C 0.0 to 2000.0°C -200.0 to 500.0°C -150.00 to 150.00°C -200.0 to 850.0°C -200.0 to 500.0°C -150.00 to 150.00°C 0.400 to 2.0000 V 1.000 to 2.000 W 4.00 to 2.000 mA	32 to 3400°F 32 to 3600°F -300.0 to 1000.0°F -200.0 to 300.0°F -300.0 to 1560.0°F -200.0 to 300.0°F	range ±1 digit ±0.5% of instrument range ±1 digit for 800°C or more Accuracy not guaran- teed for less than 800°C ±0.2% of instrument range ±1 digit ±0.1% of instrument range ±1 digit (*1) ±0.1% of instrument range ±1 digit ±0.1% of instrument range ±1 digit ±0.1% of instrument range ±1 digit (*1) ±0.1% of instrument range ±1 digit (*1)
Resistance-tem	PR20-40 W97 Re3-W75 Re25 JPt100 Pt100	0.0 to 1900.0°C 0.0 to 2000.0°C -200.0 to 500.0°C -150.00 to 150.00°C -200.0 to 500.0°C -150.00 to 150.00°C 0.400 to 2.0000 V 1.000 to 20.00 mA 0.000 to 2.000 V	32 to 3400°F 32 to 3600°F -300.0 to 1000.0°F -200.0 to 300.0°F -300.0 to 1560.0°F -200.0 to 300.0°F	range ±1 digit ±0.5% of instrument range ±1 digit for 800°C or more Accuracy not guaran- teed for less than 800°C ±0.2% of instrument range ±1 digit ±0.1% of instrument range ±1 digit (*1) ±0.1% of instrument range ±1 digit
Resistance-tem	PR20-40 W97 Re3-W75 Re25 JPt100 Pt100	0.0 to 1900.0°C 0.0 to 2000.0°C -200.0 to 500.0°C -150.00 to 150.00°C -200.0 to 850.0°C -200.0 to 500.0°C -150.00 to 150.00°C 0.400 to 2.0000 V 1.000 to 2.000 W 4.00 to 2.000 mA	32 to 3400°F 32 to 3600°F -300.0 to 1000.0°F -200.0 to 300.0°F -300.0 to 1560.0°F -200.0 to 300.0°F	range ±1 digit ±0.5% of instrument range ±1 digit for 800°C or more Accuracy not guaran- teed for less than 800°C ±0.2% of instrument range ±1 digit ±0.1% of instrument range ±1 digit (*1) ±0.1% of instrument range ±1 digit ±0.1% of instrument range ±1 digit ±0.1% of instrument range ±1 digit (*1) ±0.1% of instrument range ±1 digit (*1)

The accuracy is that in the standard operating conditions: 23 ±2°C, 55 ±10%RH, and power frequency at 50/60 Hz.

- *1: ±0.3°C and ±1 digit in the range between 0 and 100°C ±0.5°C ±1 digit in the range between -100 and 200°C
- *2: W-5% Re/W-26% Re (Hoskins Mfg.Co.), **ASTM E988**
- Applicable standards: JIS, IEC and DIN (ITS-90) for thermocouples and resistance-temperature detectors (RTD)
- Input sampling period: Synchronized to control period
- Burnout detection

Upscale and downscale of function, and OFF can be specified for the standard signal of thermocouple and resistance-temperature detector (RTD). For integrated signal input, 0.1 V or 0.4 mA or less is judged as a burnout.

- Input bias current: 0.05 μA (for thermocouple and resistance-temperature detector (RTD))
- Resistance-temperature detector (RTD) measured current: About 0.16 mA
- · Input resistance
 - 1 $M\Omega$ or more for thermocouple/mV input About 1 $M\Omega$ for voltage input About 250 Ω for current input (with built-in shunt resistance)
- Allowable signal source resistance 250 Ω or less for thermocouple/mV input Effect of signal source resistance: 0.1 μ V/ Ω or less 2 k Ω or less for DC voltage input Effect of signal source resistance: about 0.01%/100 Ω
- Allowable wiring resistance Up to 150 Ω per line for resistance-temperature detector (RTD) input (conductor resistance between the three lines shall be equal) Effect of wiring resistance: $\pm 0.1^{\circ}\text{C}/10~\Omega$
- Allowable input voltage/current
 ±10 V DC for thermocouple/mV/mA or resistance-temperature detector (RTD) input
 ±20 V DC for V input
 ±40 mA DC for mA input
- Noise reduction ratio

40 dB or more (at 50/60 Hz) in normal mode 120 dB or more (at 50/60 Hz) in common mode

 Reference junction compensation error ±1.0°C (15 to 35°C)

±1.5°C (-10 to 5°C and 35 to 50°C)

Analog Output Specifications

· Number of points

Control output (heating-side output): 1 point (standard), which is shared with transmission output

Cooling-side output: 1 point, which is shared with transmission output

Output functions

Current output or voltage pulse output

Current output

4 to 20 mA DC or 0 to 20 mA DC/load resistance 600 Ω or less

· Current output accuracy

±0.1% of span (however, ±5% of span for 1 mA or less)

The accuracy is that in the standard operating conditions: 23 ±2°C, 55 ±10%RH, and power frequency at 50/60 Hz

Voltage pulse output

Application: time proportional output

ON voltage: 12 V or more/load resistance of 600

 Ω or more

OFF voltage: 0.1 V DC or less

Time resolution: 10 ms or 0.1% of output value,

whichever is larger

Relay Contact Output Specifications

• Types of contact and number of points

Control relay output: one 1c-contact point Control output of heating and cooling control: 2 1a-contact points

Alarm output: 3 1a-contact points (Common is separated)

· Contact rating

1c-contact: 3 A at 250 V AC or 3 A at 30 V DC (resistance load)

1a-contact:

For alarm output: 1 A at 240 V AC or 1 A at 30 V DC (resistance load)

For output of heating and cooling control relay output: 3 A at

240 V AC or 3 A at 30 V DC (resistance load)
*: This cannot be used for a small load of 10 mA or less.

- Application: time proportional output, alarm output, FAIL output, etc.
- Time resolution for control output: 10 ms or 0.1% of output value, whichever is larger

Step Response Time Specifications

1 s

(Response time at 63% of transmission output when a change is made stepwise in the range between 10 and 90% of input span)

Position Proportional Output Specifications

· Position signal input

Slide resistance: $100~\Omega$ to $2.5~k\Omega$ of total resistance 100% side and slide line: with disconnection detection

0% side: without disconnection detection Current input: 4 to 20 mA DC (with disconnection detection)

- · Sampling period: 50 ms
- Measurement resolution: 0.1% of input span
- · Position proportional relay output

UT35A: Two 1a-contact points , 3 A at 250 V AC or 3A at 30 V DC (resistance load) UT32A: Two 1a-contact points , 3 A at 240 V AC or 3A at 30 V DC (resistance load)

*: This cannot be used for a small load of 10 mA or less.

Retransmission Output Specifications

 Number of points: 1 point (standard), which is shared with 15 V DC loop power supply

Additional 1 points when analog control output are not used

· Output function: current output

4 to 20 mA DC or 0 to 20 mA DC/load resistance 600 Ω or less

 Current output accuracy: ±0.1% of span (however, ±5% of span for 1 mA or less)

The accuracy is that in the basic operating conditions: 23 ±2°C, 55 ±10%RH, and power frequency at 50/60 Hz

15V DC Loop Power Supply Specifications

 Number of points: 1 point (standard), which is shared with retransmission output

Control output (1 point) can also be used.

- Supply voltage: 14.5 to 18.0 V DC
- Maximum supply current: about 21 mA (with short-circuit current limiting circuit)

Contact Input Specifications

Number of points: 2 points (standard)

For the maximum number of points.

For the maximum number of points, see the model and suffix code table.

- Input type: no-voltage contact input or transistor contact input
- Input contact capacity: 12 V DC, 10 mA or more Be sure to use a contact with a minimum ON current of 1 mA or more
- ON/OFF detection

For no-voltage contact input:

Contact resistance 1 $k\Omega$ or less in ON state Contact resistance 50 $k\Omega$ or more in OFF state Transistor contact input:

2 V or less in ON state

Leak current 100 μ A or less in OFF state

- Status detection minimum hold time: control period + 50 ms
- Application: SP switching, operation mode switching, event input

Transistor Contact Output Specifications

- Number of points: see the model and suffix code table
- Output form: open collector (sink current)
- Output contact capacity: Up to 24 V DC, 50 mA
- Output time resolution: min 200 ms

Heater Break Alarm Specifications (for /HA Option)

- Function: Measures the heater current using an external current transformer (CT) and generates a heater break alarm when the measured value is less than the disconnection detection value.
- · Number of input points: 2 points
- Number of output points: 2 points (transistor contract output)
- CT input resistance: about 9.4 Ω
- CT input range: 0.0 to 0.1 Arms (0.12 Arms or more cannot be applied)
- Heater current alarm setting range: OFF, 0.1 to 300.0 Arms

Heater current measured value display range: 0.0 to 360.0 Arms

*: The CT ratio can be set. CT ratio setting range: 1 to 3300

 Recommended CT: CT from URD Co. Ltd. CTL-6-S-H: CT ratio 800, measurable current range: 0.1 to 80.0 Arms CTL-12L-30: CT ratio 3000, measurable current range: 0.1 to 180.0 Arms

- Heater current measurement period: 200 ms
- Heater current measurement accuracy: ±5% of CT input range span ±1 digit (CT error is not included)
- Heater current detection resolution: Within 1/250 of CT input range span
- Disconnection detection ON time: Minimum 200 ms. (for time proportional output)

24 V DC Loop Power Supply Specifications (for /LP Option)

- Application: Power is supplied to the 2-wire transmitter.
- Supply voltage: 21.6 to 28.0 V DC
- Rated current: 4 to 20 mA DC
- Maximum supply current: About 30 mA (with short-circuit current limiting circuit)

Safety and EMC Standards

Safety:

Compliant with IEC/EN61010-1 (CE), approved by CAN/CSA C22.2 No. 61010-1 (CSA), UL61010-1. Installation category: CAT. II

Pollution degree: 2

Measurement category: I (CAT. I)

Rated measurement input voltage: Max. 10 V DC Rated transient overvoltage: 1500 V (*)

- *: This is a reference safety standard value for measurement category I of IEC/EN/CSA/UL61010-1. This value is not necessarily a guarantee of instrument performance.
- EMC standards:

Compliant with

CE marking

EN 61326-1 Class A, Table 2 (For use in industrial locations).

EN 61326-2-3

EN 55011 Class A, Group 1

EN 61000-3-2 Class A

EN 61000-3-3

C-tick mark

EN 55011 Class A, Group 1

The instrument continues to operate at a measure ment accuracy of within ±20% of the range during testing.

· RoHS regulation: Compliant

Power Supply Specifications and Isolation

Power supply

Rated voltage: 100 to 240 V AC (+10%/-15%), 50/60 Hz 24 V AC/DC (+10%/-15%) (When the /DC option is specified)

Power consumption: UT35A: 18 VA (For the /DC option. DC: 9 VA, AC: 14 VA)
 UT32A: 15 VA (For the /DC option. DC: 7 VA, AC: 11 VA)

- Storage: Nonvolatile memory
- Allowable power interruption time: 20 ms (at 100 V AC)
- · Withstanding voltage

2300 V AC for 1 minute between primary and secondary terminals

1500 V AC for 1 minute between primary terminals 500 V AC for 1 minute between secondary terminals

(Primary terminals = Power (*) and relay output terminals, Secondary terminals = Analog I/O signal terminals, contact input terminals, communication terminals, and functional grounding terminals.)

*: Power terminals for 24 V AC/DC models are the secondary terminals.

· Insulation resistance

Between power supply terminals and a grounding terminal: 20 $\mbox{M}\Omega$ or more at 500 V DC

· Isolation specifications

PV (universal) input terminal	_	
Control and transmission (analog) output terminal (not isolated between the analog output terminals) Valve position (feedback) input terminal		
Control relay (c-contact or 2 a-contact) output terminal		
Alarm-1 relay (a-contact) output terminal		
Alarm-2 relay (a-contact) output terminal		Power supply
Alarm-3 relay (a-contact) output terminal		Supply
Position proportional relay output terminal		
Contact input terminal (All) RS485 communication terminal (2 ports)		
24 V DC loop power supply terminal		
Contact output (transistor) terminal		
Ethernet/PROFIBUS-DP/CC-Link communication terminal		
Current transformer input terminal	-	

The circuits divided by lines are insulated mutually.

Environmental Conditions

Normal operating conditions

- Ambient temperature: -10 to 50°C (-10 to 40°C for side-by-side mounting of controllers)
- Ambient humidity: 20 to 90% RH (no condensation)
- · Magnetic field: 400 A/m or less
- Continuous vibration (at 5 to 9 Hz) Half amplitude of 1.5 mm or less

(at 9 to 150 Hz) 4.9 m/s² or less, 1 oct/min for 90 minutes each in the three axis directions

- Rapid vibration: 14.7 m/s², 15 s or less
- Impact: 98 m/s² or less, 11 msec.
- Installation altitude: 2,000 m or less above sea level
- Warm-up time: 30 minutes or more after the power is turned on
- Start-up time within 10 s

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Transportation and Storage Conditions

- Temperature: -25 to 70°C
- Temperature change rate: 20°C per hour or less
- Humidity: 5 to 95%RH (no condensation)

Effects of Operating Conditions

 Effect of ambient temperature For voltage or TC input:

±1 μ V/°C or ±0.01% of F.S. (instrument range)/

°C, whichever is greater

For RTD input:

±0.05°C/°C (ambient temperature) or less

For current input:

±0.01% of F.S. (instrument range)/°C

For analog output:

 $\pm 0.02 \bar{\%}$ of F.S./°C or less

• Effect of power supply fluctuation:

For analog input: ±0.05% of F.S. (instrument range)

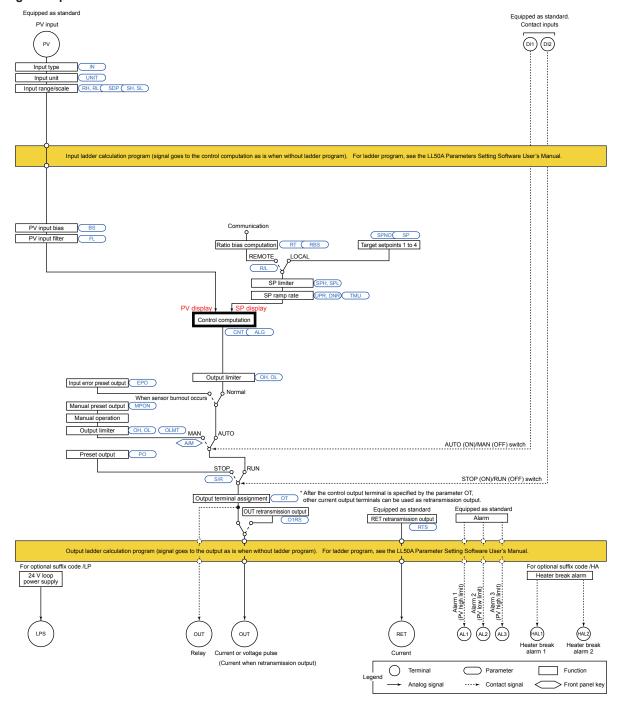
or less

For analog output: ±0.05% of F.S. or less

(Each within rated voltage range)

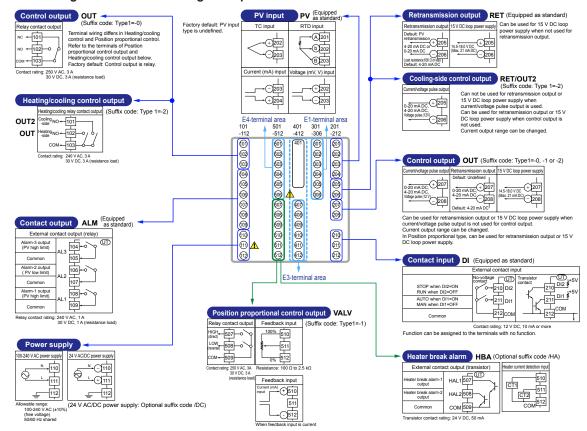
■ Block Diagram

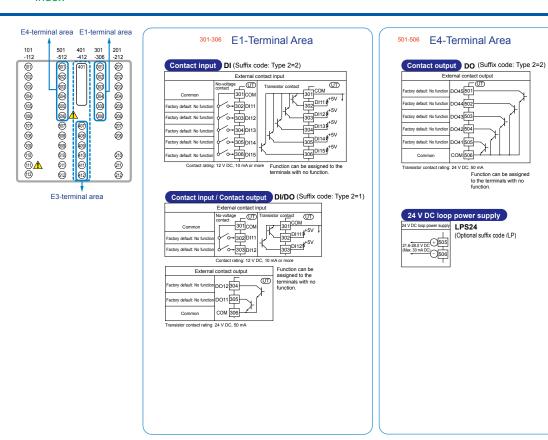
Single Loop Control

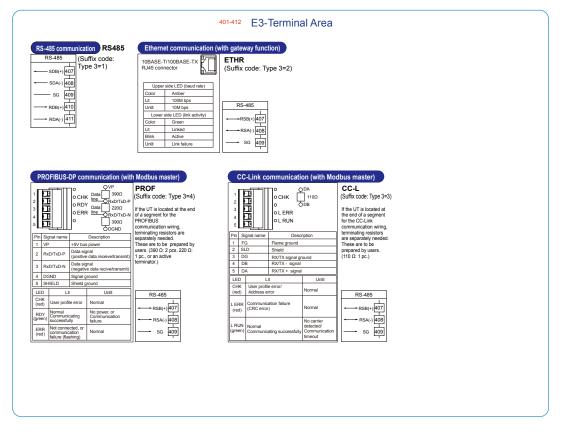


■ Terminal Arrangement

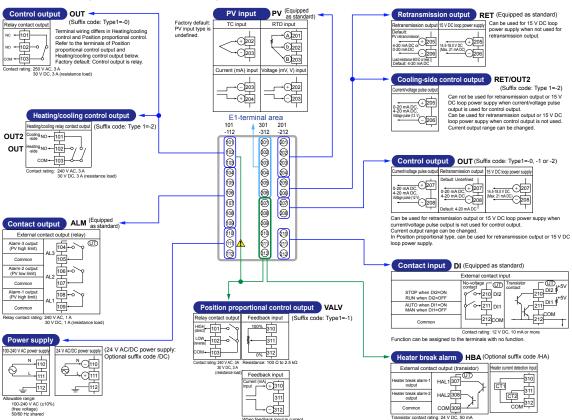
Terminal Arrangement for UT35A Single Loop Control

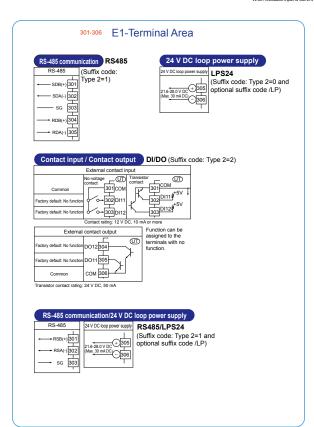






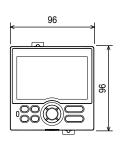
Terminal Arrangement for UT32A Single Loop Control





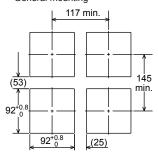
■ External Dimensions and Panel Cutout Dimensions

Unit: mm



Bracket Terminal cover (option) 20 91.6 94.6 105.2 Bracket 1 to 10 mm (panel thickness)

· General mounting



· Side-by-side close mounting [(N-1)×96+92]^{+0.8} 92

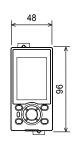
"N" stands for the number of controllers to be installed.

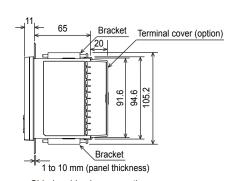
However, the measured value applies if N≥5.

Normal tolerance: ±(value of JIS B 0401-1998 tolerance class IT18)/2

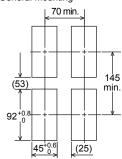
UT32A



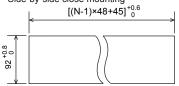




General mounting



· Side-by-side close mounting



"N" stands for the number of controllers to be installed.

However, the measured value applies if N≥5.

Normal tolerance:

±(value of JIS B 0401-1998 tolerance class IT18)/2

■ Construction, Mounting, and Wiring

- Dust-proof and drip-proof: IP56 (Front panel) (Except for side-by-side close mounting)/NEMA4 *
 - Hose down test only
- Material: Polycarbonate resin (Flame retardancy: UL94 V-0)
- · Case color: Light gray
- · Weight: 0.5 kg or less
- External dimensions (mm):

UT35A: 96 (width) x 96 (height) x 65 (depth from the panel surface)

- UT32A: 48 (width) x 96 (height) x 65 (depth from the panel surface)
- · Mounting: Direct panel mounting; mounting bracket, one each for upper and lower mounting
- Panel cutout dimensions (mm): UT35A: 92+^{0.8/0} (width) x 92+^{0.8/0} (height) UT32A: 45+^{0.8/0} (width) x 92+^{0.8/0} (height)
- · Mounting position: Up to 30 degrees above the horizontal. No downward titling allowed.
- · Wiring: M3 screw terminal with square washer (signal wiring and power)

■ Model and Suffix Code

Model	Suffix code				Optional suffix code	Description	
UT35A						Digital Indicating Controller (provided with retransmission output or 15 V DC loop power supply, 2 DIs, and 3 DOs) (Power supply: 100-240 V AC)	
Type 1: Basic control	-0						Standard type
	-1						Position proportional type
	-2						Heating/cooling type
Type 2:	0						None
Functions	1						2 additional DIs, 2 additional DOs
1 unctions	2						5 additional DIs, 5 additional DOs
		0					None
Type 3:		1					RS-485 communication (Max.38.4 kbps, 2-wire/4-wire)
Open networks		2					Ethernet communication (with serial gateway function)
Openhetworks		3					CC-Link communication
		4					PROFIBUS-DP communication
Display language (*1)			-1				English
			-2				German
			-3				French
			-4				Spanish
Cara anlar		0			White (Light gray)		
Case color 1					Black (Light charcoal gray)		
Fixed code -00					-00		Always "-00"
Ontional outfliv and a						/LP	24 V DC loop power supply (*2)
						/HA	Heater break alarm (*3)
Optional suffix codes			೮১				Power supply 24 V AC/DC
						/CT	Coating (*4)

- English, German, French, and Spanish can be displayed as the guide display.

 The /LP option can be specified in the combination of Type 2 code (any of "0" or "1") and Type 3 code (any of "0" or "1".)

 The /HA option can be specified when the Type 1 code is "-0" or "-2."
- *2: *3:
- When the /CT option is specified, the UT35A does not conform to the safety standards (UL and CSA) and CE marking.

Model	Suffix code				1	Optional suffix code	Description
UT32A						Digital Indicating Controller (provided with retransmission output or 15 V DC loop power supply, 2 DIs, and 3 DOs) (Power supply: 100-240 V AC)	
Type 1: Basic control	-0						Standard type
	-1						Position proportional type
	-2						Heating/cooling type
Type 2:		0					None
Functions	L	1					RS-485 communication (Max. 38.4 kbps, 2-wire/4-wire) (*2)
Functions		2					2 additional DIs and 2 additional DOs
Type 3: Open networks				None			
			-1				English
Diopley Jengues	ıo (*1	`	-2				German
Display languag	ge (I)		-3				French
			-4				Spanish
Case color 0					White (Light gray)		
					Black (Light charcoal gray)		
Fixed code -00					-00		Always "-00"
Optional suffix codes						/LP	24 V DC loop power supply (*2)
						/HA	Heater break alarm (*3)
Optional suffix codes				/DC	Power supply 24 V AC/DC		
						/CT	Coating (*4)

- *1:
- English, German, French, and Spanish can be displayed as the guide display.

 The /LP option can be specified in the combination of Type 1 code (any of "-0" or "-1") and Type 2 code (any of "0" or "1.") Ad-*2: ditionally, when the Type 2 code is "1", the RS-485 communication is 2-wire system.
- *3: The /HA option can be specified when the Type 1 code is "-0" or "-2."
- When the /CT option is specified, the UT32A does not conform to the safety standards (UL and CSA) and CE marking.

■ Items to be specified when ordering

Model and suffix codes, whether User's Manual and QIC required.

■ Standard accessories

Brackets (mounting hardware), Unit label, Operation Guide

Accessory

Name	Model	Description
Township of control	UTAP001	For UT35A
Terminal cover	UTAP002	For UT32A
User's Manual (CD-ROM)	UTAP003	

■ Special Order Items

Model code	Suffix code	Description
LL50A	-00	Parameter Setting Software