# Туре Х

# Class I (≤ 75 ft<sup>3</sup>)

# Description

Model 2003 is a Rapid Exchange<sup>®</sup> purging system that operates on a supply of compressed instrument air or inert gas. It regulates and monitors pressure within sealed (protected) enclosure(s), in order to remove and prevent flammable gas or vapor accumulations. The system accomplishes four air exchanges and maintains a "safe" (0.25") pressure. A PepperI+Fuchs Model EPV-3 Enclosure Protection Vent is required for proper operation. In addition, the system includes an electrical power control unit (EPCU) that monitors system operation and controls enclosure power. All start-up requirements must be satisfied before the EPCU will energize power to the enclosure(s). This process reduces the hazardous (classified) area rating within the enclosure(s), in accordance with the NEC - NFPA 70, Article 500, NFPA 496 and ISA 12.4.

## **Basic Operation**

In accordance with system instructions, start-up requires the air supply to be engaged and EPCU power to be energized. The enclosure protection vent must be tested and the enclosure(s) must be sealed. The EPCU power control switch must be activated and the system will self-test. The enclosure pressure control valve is used to manually set a safe reading on the enclosure pressure indicator. When safe pressure is stable, the Rapid Exchange<sup>®</sup> control valve is fully engaged by manual or automatic means (dependent on System Style, see below). Upon completion of the Rapid Exchange® cycle, (five minutes minimum) the Rapid Exchange® control valve disengages manually or automatically. Pressure returns to the safe setting and enclosure power is energized by the EPCU. Loss of safe pressure causes the EPCU to deenergize power to the protected enclosure(s). All systems include form "C" contacts for audible or visual alarm systems.

# **Style Variances**

**STD (Standard) Style** systems require manual operation of the Rapid Exchange<sup>®</sup> control valve.

SA (Semiautomatic) Style systems require manual engagement of the Rapid Exchange<sup>®</sup> control valve to initiate the exchange cycle, but automatically disengages the valve upon completion of the cycle. Loss of safe pressure requires an operator to manually restart both systems above

FA (Fully Automatic) Style systems engage and disengage the Rapid Exchange<sup>®</sup> control valve automatically, after an operator manually sets a safe pressure. In addition, FA Style systems restart automatically after a power or air pressure failure.

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STD Style (Standard)



Model 2003



2000 SERIES

FA/SA Style (Fully Automatic/Semiautomatic)



Standard Mo	del Applications
Model Number: Designation: Enclosure Volume:	<b>2003 Type X</b> Purging System 75 ft³ max.
STD (Standard) Style UL & FM Certified: Rating Reduction:	Cl. I, Div. 1, Group C&D* Div. 1 to Unclassified
SA (Semiautomatic) Style	FA (Fully Automatic) Style
UL & FM Certified: Cl. I, Div.	1, UL & FM Certified: Cl. I, Div. 1,
Group C8 Rating Reduction: Div. 1 Unclassifie	D Group C&D to Rating Reduction: Div. 1 to Unclassified
*FM Certified Group B S	System Available in STD Style



# pe X



CONNECTION POINTS SHOWN ABOVE IN BOLD TEXT ON SYSTEM DIAGRAM

2000

SERIES

# Material Specifications

Filter Regulator Body: Regulator Handle & Bowl: Enclosure Pressure Gauge: Rapid Exchange Gauge: Rapid Exchange Solenoid: Tube Fittings & Valves: Tubing: System Nameplates: Fastener Hardware: Mounting Plate: EPCU Enclosure Body: Conduit & Fittings (SA & FA): Enclosure Warning Nameplate:

Zinc w/Enamel Finish Polycarbonate Alum. w/Enamel Finish Poly Case & Brass Tube Brass w/Enamel Finish 316 SS Forged Body 316 SS 1/4" & 3/8" .035 Welded Silkscreened Lexan® & SS SS Screws & Bolts 316 14 Ga #3 Brush SS Bead Blast Cast Alum. Galvanized Steel Silkscreened SS

Lexan® is a registered trademark of the General Electric Corporation

# Simplified EPCU Redundant Logic Diagram

#### OPERATION

Signal (1) from SPS is sent to µP, GAL and SPCR coil. During start-up, GAL verifies all µP functions. GAL & µP must receive uninterrupted signal from SPS to prevent logic resetting. After GAL verifies all start-up procedures, it sends "power enabled" Signal (2) to PER coil. Then, µP sends "power request" Signal (3) through the SPCR and PER contacts to EPR coils.



PER POWER ENABLED RELAY -

SAFE PRESSURE CONFIRMATION RELAY SPCR -FPR - ENCLOSURE POWER RELAY

# **Electrical Wiring Diagram**



# System Specifications

3" - 5"

10 A @ 28 VDC

System Dimensions: See Page 66 Shipping Weight: STD - 45 lb / SA & FA - 47 lb Temp. Range: -20°F to +120°F Supply Pressure Range: 80 - 120 psi max. Capacity & Filtration: 3.8 oz @ 40 Microns Supply Requirements: Clean air or inert gas Safe Press. Setpoint: 0.25" @ Safe Press. \* 0.1 - 3.5 SCFH Safe Press. Flowrate: Exchange Pressure: Exchange Flowrate: \*\* 10 SCFM / 600 SCFH Exchange Time: 1 Minute / 2.5 ft3 System Supply Port: 3/8" FPT **Enclosure Supply Fitting:** 3/8" Tube Fitting Enclosure Reference Fitting: 1/4" Tube Fitting EPCU Conduit Port Size: 1/2" FPT **EPCU Power Requirements:** 120 VAC 60 Hz 1Ø (European 220 voltage only) 240 VAC 50 Hz 1Ø (All voltage ratings are factory set) \*\*\* 12-48 VDC EPCU Power Consumption: 500 mA 20 A @ 240 VAC Power Relay Contacts: 20 A @ 28 VDC \*\*\* 20 A @ 48 VDC Alarm Relay N.O. Contact: 20 A @ 240 VAC 20 A @ 28 VDC 15 A @ 240 VAC Alarm Relay N.C. Contact:

Enclosure integrity determines actual flow rate

\*\* With regulator set to 60 psi min. during exchange

\*\*\* Optional 12-48 VDC Power Module Specifications

# **EPCU** Description

The Pepperl+Fuchs 2000 Series EPCU is a factory programmed, field adjustable, microprocessor controlled unit featuring full status indication, redundant gate array logic and electromechanical relays. The EPCU is constructed from four major items: (1) a power module, (2) a pressure switch module, (3) a logic module and (4) a power mode selector switch. The sections are linked with polarized cable, and the boards are stacked in the EPCU enclosure on standoffs.

# **Basic EPCU Operation**

When power is "off", the EPCU is at rest, alarm and power relays are deenergized, and the LED display is off. When power is switched "on", the EPCU performs a self-test of LED display and logic functions. The unit will then start-up. Class I units must detect a 0.25" pressure to energize the alarm relay and begin an exchange cycle. When the cycle stops, the power relays will energize. Loss of safe pressure on either unit causes alarm and power relays to deenergize (see power control options for more information regarding EPCU operation).





#### **EPCU Pressure Switch Module**



#### 120/240 VAC EPCU Power Module







# **EPCU Features**

#### LED DISPLAY INDICATORS

Power Off: Power On: Safe Pressure: Rapid Exchange: Timer Running: Alarm Active: Bypass Engaged: Enclosure Power Relays Deenergized Enclosure Power Relays Energized Enclosure Pressure > 0.15" w.c. Enclosure Pressure > 2.0" w.c. Rapid Exchange® Timer Active Enclosure Pressure < 0.15" w.c. Control Bypass Active - CB



#### FIELD ADJUSTABLE TIMER FUNCTIONS

EDT (Exchange Delay Timer) (FA Style only) provides a time delay to prevent Rapid Exchange<sup>®</sup> solenoid valve from energizing until safe pressure can be stabilized.

SLT (Solenoid Latching Timer) (FA Style only) provides a time delay to keep the Rapid Exchange<sup>®</sup> solenoid valve energized until exchange pressure is detected. If the pressure is not detected, the EPCU will reset.

**RET (Rapid Exchange Timer)** provides a time delay after Rapid Exchange<sup>®</sup> pressure is detected, to allow four volume exchanges prior to energizing the enclosure power relays. If safe pressure or Rapid Exchange<sup>®</sup> pressure is lost or interrupted during time delay cycle, the EPCU will reset.

## **Power Control Options**

#### NORMAL RUNNING (NR) MODE

EPCU features an on-off push-button power control switch to activate control functions. Switch must be depressed to initiate start-up. After completion of start-up, safe pressure must be lost or switch must be depressed to deenergize enclosure power relays.

#### **CONDITIONAL BYPASS (CB) MODE**

EPCU features an off-on-bypass power control switch to activate control functions. Switch must be set to "on" position to initiate start-up. After enclosure power is energized, safe pressure must be lost or switch must be set to "off" position to deenergize enclosure power. After enclosure power is energized, switch may be set to "bypass" position to temporarily latch enclosure power relays. A flashing LED then indicates bypass engaged, and the enclosure can be accessed without deenergizing power (performed under specific conditions). Following access, safe pressure must be reestablished to resume normal operation. At that time, the switch may be reset to the "on" position without disruption of enclosure power. Alarm relay normally deenergizes only upon loss of safe pressure, but can be programmed to deenergize when bypass is engaged, if specified at time of order.



# Туре Х





## Model Number Designations

2003	- <u>STD</u> - <u>CI</u> - <u>NR</u> - <u>LH</u> - <u>#</u> #
Series Model Number	
System Style STD - Standard SA - Semiautomatic FA - Fully Automatic	
Area Classification CI - Class I, Group C IB - Class I, Group B	& D Area Area (STD Only)
Power Control Mode — NR - Normal Running CB - Conditional Bypa	ass
Mounting Configuration LH - left hand RH - right hand TM - top mount BM - bottom mount WM - wall mount FM* - frame mount PM* - panel mount FM & PM Configuration Flush mount EPCU is	left side of enclosure right side of enclosure top of enclosure bottom of enclosure wall surface external frame or rack enclosure surface cutout ons feature flush mount EPCU. not suitable for Group B Area.
## - See Accessories Pa factory installed acc	ge 118 for additional —

2000 SERIES

#### **OPTIONAL INTRINSIC SAFETY BARRIERS DESCRIPTION & OPERATION**

The EPCU Logic Module can accommodate up to three intrinsic safety barriers to interact with remote devices and affect operation of the EPCU. The barriers are installed and programmed by the factory at time of order, and they are designed to function either in conjunction with a customer furnished switch and a Pepperl+Fuchs furnished resistor network cable, or a Pepperl+Fuchs furnished proximity detector. Each barrier develops a low power signal to create a two-wire closed-loop circuit. Operational status of each barrier is indicated by a green LED to show active (closed switch) status, and by a red LED to show faulted (line breakage) cable status. All barriers can be reprogrammed to duplicate other barrier functions as required, upon specific request.

Barrier A Function - when switch opens Disables start-up cycle Deenergizes enclosure power and alarm relay Functions parallel to safe pressure switch Barrier B Function - when switch opens Not programmed - custom applications only Barrier C Function - when switch closes Energizes RESV relay - custom applications only

BARRIER PROGRAMMING OPTIONS

# Model 2003 System Accessories (See accessories page for complete details)

Warning Nameplate EWN-1 (Included with Panel)

С	ONNECTION FITTINGS	LCK	L Fitting Conduit Kit		WARNING NAMEPLATES
NC-6	3/8" Ninety Connector	ТСК	T Fitting Conduit Kit	EWN-1	Class I Enclosure Warning
SC-6	3/8" Straight Connector	SRM-4000	Switch Resistor Module	ETW	Enclosure Temperature Warning
EFC-4	1/4" Flush Connector	NJ	P+F Namur Sensor	FAC	TORY INSTALLED ACCESSORIES
EFC-6	3/8" Flush Connector	INSTALLATI	ON & OPERATION MANUAL	IS1	Channel A Barrier
EBC-6	3/8" Bulkhead Connector	129-0212	Inst. & Operation Manual	IS2*	Channel B Barrier
EPC-13	1" Pipe Connector	ENCLOSU	RE PROTECTION VENTS	IS3*	Channel C Barrier
	ADDITIONAL ITEMS		OUIDED WITH EACH SYSTEM	RP1	Redundant Safe Pressure Switch
SMK-2, -3 o	r -10 System Mounting Kit		Straight w/Spork Arrestor	RP2	Redundant Rapid Exchange Switch
RAH	Remote Alarm Horn	EPV-3-5A-00	Straight W/Spark Arrestor	L	Power Switch Key Lock Assembly
RAB-1	Div. 1 Remote Alarm Beacon	EPV-3-3A-90	RI ANYIE W/SPAIK AITESTO	*Requires	custom programming information

#### ONE (1) ENCLOSURE WARNING NAMEPLATE & ONE (1) INSTALLATION & OPERATION MANUAL ARE PROVIDED WITH EACH SYSTEM

Overall System Dimensions						
STD / SA & FA	LH - left hand	RH - right hand	TM - top mount	BM - bottom mount	WM - wall mount	FM or PM - flat panel
Height	23	23	12	12	23	25
Height Width	23 11.50	23 11.50	12 23	12 23	23 11.50	25 13.50
Height Width Depth	23 11.50 10.75 / 15.25	23 11.50 10.75 / 15.25	12 23 10.75 / 15.25	12 23 10.75 / 15.25	23 11.50 12.50 / 16.50	25 13.50 12.25 / 15.75



